

**IN THE SPECIFICATION:**

Please amend the Specification as follows.

**IN THE TITLE:**

Page 1, please amend the title to read “ILLUMINATION METHOD AND DEVICE FOR DETECTING SURFACE DEFECTS AND/OR MATERIAL SHORTAGE ON THE NECK RING OF A CONTAINER”.

Page 1, after the title, insert the heading “FIELD OF THE INVENTION”.

Page 1, line 8, insert the heading “BACKGROUND OF THE INVENTION”.

Page 2, line 23, insert the heading “BRIEF SUMMARY OF THE INVENTION”.

Page 5, line 29, insert the heading “BRIEF DESCRIPTION OF THE DRAWINGS”.

Page 6, line 12, insert the heading “DETAILED DESCRIPTION OF THE INVENTION”.